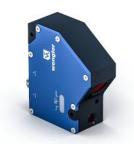
# Laser Distance Sensor Triangulation

## PNBC103

**LASER** 

Part Number



- Constant, surface-independent measured values
- Highly precise measurement with a maximum linearity deviation of 0.05%
- Industry 4.0 compatible thanks to Industrial Ethernet
- Thermally stable measured values without any warm-up phase

Sensors from the PNBC range work with a high resolution CMOS line array and determine distance to the object by means of angular measurement. Top quality optics permit measured values with 16-bit resolution. Thanks to proven algorithms, stable measured values are obtained even for complex surfaces, for example sheet metal with speckle effect. They demonstrate outstanding accuracy with maximum linearity deviation of just 0.05%, and required only a short warm-up phase thanks to minimized temperature drift. Values are read out simultaneously via the analog output and the interface. Up to 4 switching outputs can be taught in externally. An incremental encoder input rounds the product out.



#### **Technical Data**

Technical Data			
Optical Data			
Working Range	4060 mm		
Measuring Range	20 mm		
Reproducibility maximum	8 <i>µ</i> m		
Reproducibility: 1 Sigma	0,8 μm		
Linearity Deviation	10 <i>μ</i> m		
Light Source	Laser (red)		
Wavelength	658 nm		
Service Life (T = +25 °C)	100000 h		
Laser Class (EN 60825-1)	2		
Max. Ambient Light	10000 Lux		
Light Spot Diameter	< 0,25 mm		
Electrical Data			
Supply Voltage	1530 V DC		
Current Consumption (Ub = 24 V)	280 mA		
Switching Frequency	15 kHz		
Response Time	< 33 μs		
Output rate	,		
Temperature Drift	1030000 /s 1 μm/K		
	-1040 °C		
Temperature Range	-1040 °C		
Number of Switching Outputs	•		
Switching Output Voltage Drop	< 1,5 V		
Switching Output/Switching Current	100 mA		
Analog Output	420 mA/010 V		
Short Circuit Protection	yes		
Reverse Polarity Protection	yes		
Overload Protection	yes		
Teach Mode	VT, FT		
Interface	Ethernet TCP/IP; EtherCat		
Baud Rate	100 Mbit/s		
Protection Class	III		
Mechanical Data			
Setting Method	Teach-In		
Housing Material	Aluminum		
Degree of Protection	IP67		
Connection	M12 × 1; 8-pin		
Type of Connection Ethernet	M12 × 1; 4-pin		
Optic Cover	Glass		
Weight	220 g		
Web server	yes		
Scope of delivery	Calibration report		
Push-Pull			
EtherCAT			
Connection Diagram No.	004 134		
Control Panel No.	A52		
Suitable Connection Equipment No.	51 89		
Suitable Mounting Technology No.	341		

#### **Complementary Products**

Cooling Unit ZNBK001
Protective Screen Retainer ZNBS003
Software
Switch ZAC51xN01



### 6,5 4 H8 ⊽6 67 51 47 4 ••• 0 **⊕** 0 13 0 4 6,5 68 62 38 16 All dimensions in mm (1 mm = 0.03937 Inch)

#### Ctrl. Panel

A52

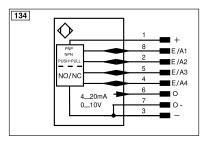


68 = supply voltage indicator

85 = Link/Act LED

8c = signal/status

	1 3 Tx+ Tx-
818	2 4 (Rx+
	4 (Rx-



Legend					
+	Supply Voltage +	nc	Not connected	ENBRS422	Encoder B/B (TTL)
-	Supply Voltage 0 V	U	Test Input	ENA	Encoder A
~	Supply Voltage (AC Voltage)	Ū	Test Input inverted	ENB	Encoder B
Α	Switching Output (NO)	W	Trigger Input	Amin	Digital output MIN
Ā	Switching Output (NC)	W-	Ground for the Trigger Input	AMAX	Digital output MAX
V	Contamination/Error Output (NO)	0	Analog Output	Аок	Digital output OK
⊽	Contamination/Error Output (NC)	0-	Ground for the Analog Output	SY In	Synchronization In
E	Input (analog or digital)	BZ	Block Discharge	SY OUT	Synchronization OUT
Т	Teach Input	Аму	Valve Output	OLT	Brightness output
Z	Time Delay (activation)	а	Valve Control Output +	M	Maintenance
S	Shielding	b	Valve Control Output 0 V	rsv	Reserved
RxD	Interface Receive Path	SY	Synchronization	Wire Colors according to DIN IEC 60757	
TxD	Interface Send Path	SY-	Ground for the Synchronization	BK	Black
RDY	Ready	E+	Receiver-Line	BN	Brown
GND	Ground	S+	Emitter-Line	RD	Red
CL	Clock	±	Grounding	OG	Orange
E/A	Output/Input programmable	SnR	Switching Distance Reduction	YE	Yellow
0	IO-Link	Rx+/-	Ethernet Receive Path	GN	Green
PoE	ower over Ethernet	Tx+/-	Ethernet Send Path	BU	Blue
IN	Safety Input	Bus	Interfaces-Bus A(+)/B(-)	VT	Violet
OSSD	Safety Output	La	Emitted Light disengageable	GY	Grey
Signal	Signal Output	Mag	Magnet activation	WH	White
BI_D+/-	Ethernet Gigabit bidirect. data line (A-D)	RES	Input confirmation	PK	Pink
ENo RS422	Encoder 0-pulse 0/0 (TTL)	EDM	Contactor Monitoring	GNYE	Green/Yellow
PT	Platinum measuring resistor	ENARS422	Encoder A/Ā (TTL)		•









